



IQS Moves to New Corporate Headquarters to Support Growth

Fourth Year of Consecutive Double Digit Growth Spurs Need for Increased Office Space

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IQS, the leading provider of Enterprise Risk and Quality Management Software, announced today its move to a new headquarters in support of its fourth consecutive year of growth (See *IQS Reports Fourth Consecutive Year of Growth*). The new IQS headquarters is a Class A space in the Cleveland suburb of North Olmsted, OH. The space has been configured to meet the demands of IQS' growing employee and customer base, along with increased training and conference space needs.

"We view the new corporate headquarters as an investment in our future by giving us the flexibility and expandability to keep growing our business," said Michael Rapaport, President and CEO of IQS. "The fact that we're moving to bigger and better office space in this economy is a testament to our business capability and to the quality of our product."

Highlights of industry recognition achieved by IQS' in 2008 include being named to Manufacturing Business Technology's (MBT) roster of top 40 Emerging Software vendors whose products are forging the next generation of technology and process innovation in manufacturing. IQS was also honored with client Cequent Performance Products in the Supply Network Mastery Category at Managing Automation's 2008 Progressive Manufacturing 50 Awards.

IQS also grew business deals by 40% in fiscal 2008. "These sales represented a broad spectrum of industries including pet food, toy and medical device manufacturers who now leverage IQS to manage enterprise quality from the plant level, to the supply chain and into the boardroom, said Lori Gipp, Vice President of Marketing at IQS. "We continue to see companies switch from a reactive to a proactive stance to aggressively understand how they can protect product quality and their market share. IQS has proven to save companies millions and we expect this new and better approach to quality to be the norm in the not-so-distant future."

IQS will operate from its current corporate headquarters until the move is complete on December 29th. The new corporate headquarters will be located at 25000 Century Club Blvd, Suite 400, North Olmsted, OH, 44070.

About IQS

IQS – Integrated Quality Systems, helps companies reduce costs and risk by improving quality throughout their enterprise and supply chain. Since its inception in 1988, IQS has been the choice of leading automotive, aerospace, chemical and process, discreet, medical device and recently high-profile manufactures such as those in the pet food industry. IQS reduces risk through a bottom-up verifiable approach to manufacturing. With countless case studies and bottom-line ROI testimonials, IQS is the industry leader in enterprise risk and quality management software. For more information, please visit www.iqs.com.

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